





# Highly-prized components

Rapid, gentle extraction of  
plant-derived ingredients for  
concentration in plant oils

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**The isolation of bioactive plant ingredients, essential oils or dyes and flavourings of plant origin requires costly and sophisticated procedures. Several applications do not actually require isolation of the individual components, however – their concentration is sufficient. Moreover, for ingredients that add flavour or perfume, it's also beneficial if the profile of the constituents involved remains as little changed as possible. This also applies to health-promoting qualities and other effects.**



**Fig. 1a** Potential natural feedstock (bell pepper, ginger root, herbs, frankincense)



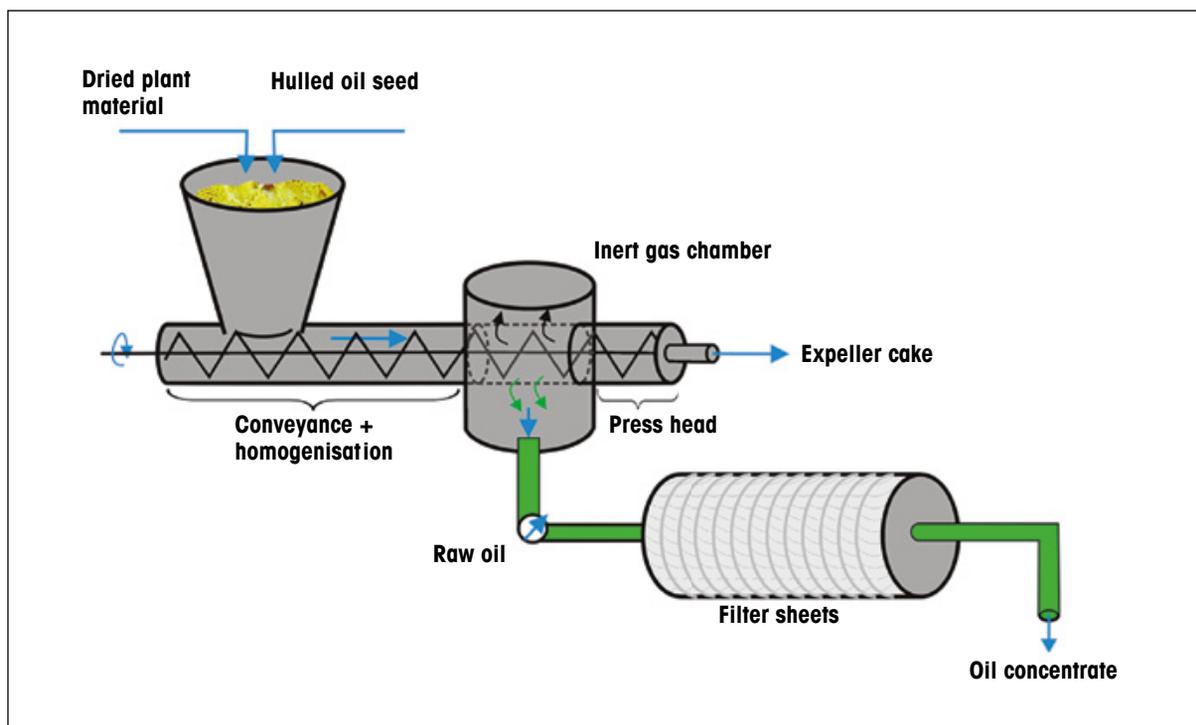
**Fig. 1b** Hulled sunflower seeds + dried thyme

## Analytical challenges for process control

The following example shows that the concentration or extraction of plant-derived ingredients can be significantly accelerated and simplified if this is combined with seed pressing used to harvest vegetable oils. Suitable rapid methods are currently lacking for process monitoring or on-site quality control of the extraction product, however: for certain ingredients, sophisticated analysis is required to determine extract content. Here, rapid process support methods are not yet available.

For the isolation of bioactive or other valuable plant-derived ingredients, sophisticated and specialised procedures are applied: of particular importance are extraction techniques using polar or non-polar solvents. The following steps for purification or concentration can be used to standardise the ingredients and ensure quality parameters are met. For isolated perfume and flavour components in particular (essential oils), the primary concern is to perform extraction with great care, so as to ensure the natural flavour or perfume profile is not altered by external influences. This also applies to ingredients having a specific biological activity. Although easily dosed, these extracts or essential oils have the disadvantage of a high price and (for some) classification as hazardous substances.

For a wide range of applications, extracts with a broader spectrum of ingredients and a lower concentration of substances can be used, instead of highly concentrated individual components (such as those beneficial to health or healing, or perfumes and flavours). Accordingly, less costly procedures can be used for their harvesting. One such technique is ingredient extraction from dried parts of plants using virgin vegetable oils.



**Fig. 2** Setup for extracting plant-derived ingredients using the SPE (short-press extraction) method

## Short-press extraction (SPE method) for producing extract-enriched plant oils

In the method presented here, the extraction of plant-derived ingredients is achieved using the simultaneous pressing of gently dried and shredded plant parts with hulled oil seed in a screw press. The various parts of the plant (e.g. leaves, seeds, fruits, bark, roots, resins) are mixed with oil seed (e.g. sunflower seed, sesame seed) in a specific ratio (figs. 1a and 1b) and briefly subjected to high pressure in the screw press (fig. 2) [1]. The oil extracted in the same press – itself containing the virgin and variously polar phospholipid spectrum – gently extracts the hydrophilic/hydrophobic water-(in)soluble ingredients from the plant material. This method extracts the plant part ingredients while simultaneously concentrating them in plant oil (see tab. 1). The oils obtained by the process are stored in dark bottles after filtration.

The gentleness of this method for extracting plant ingredients is underlined in particular by comparing the extract-enriched oil with the natural perfume of herbs and spices (e.g. anise, cinnamon, cloves, basil, oregano, thyme, lavender, etc.): the oil proves to be an exceptionally good match in many respects. This even applies to the red colour of salad bell peppers or the green hue of microalgae. Such enriched oils (oil concentrates) are easily miscible with other oils or liquid fats; direct use is possible without needing to observe laws on hazardous materials.

## Confirmation of the extracted ingredients: an analytical challenge

Detailed investigations have been carried out to determine the effectiveness of the SPE method with oregano and basil. In this work, oil concentrates were pressed from herb varieties with varying essential oil content and at various dried herb to oil seed ratios; the accompanying chemical research work was performed at Anhalt University of Applied Sciences (Bernburg, Germany) [2]. The results indicated which raw material ratio produced the best oil yield and how the proportion of essential oils in the raw material affected the proportions in the oil concentrate.

**Tab. 1** Potential raw materials for oil concentrates (selection)

Starting feedstock	Oil concentrate	
Fruits	sweet pepper (red)	
Herbs (leaves/flowers)	Basil	Peppermint
	Rockrose	Rosemary
	Tarragon	Sage
	Bay leaf	Thyme
	Marjoram	Hyssop
	Oregano	
Bark	Cinnamon	
Flowers	Camomile	Cloves
	Mace	
Roots	Ginger	Turmeric
Seed	Anise	Pepper
	Baobab	Allspice
	Cardamom	Tonka bean
	Cumin	
Resin	Frankincense	
Algae	Microalgae	

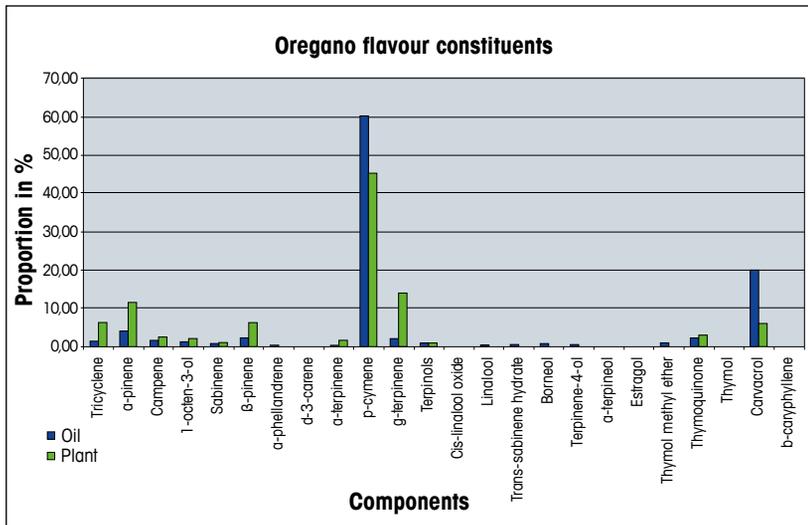


Fig. 3 Proportions of various flavour components in dried oregano and in an oregano oil concentrate produced by a 3:1 mixture

Tab. 2 Oil concentrate applications (examples)

Target application	Raw materials
Promoting wellbeing and healing ■ Cosmetics ■ Pharmaceuticals	Herbs, seed, frankincense resin
Flavourings ■ Food	Herbs, seed Roasted beans (coffee)
Altering odour, perfuming ■ Food, cosmetics	Herbs, seed
Colouring of emulsions, creams ■ Food ■ Cosmetics	sweet pepper (red), microalgae (green)
Natural pest control ■ Greenhouse horticulture	Cinnamon, cloves (emulsion aerosols)
Health promotion ■ Functional foods ■ Hospital nutrition	Parts of plants with bioactive substances
Shelf life extension ■ Antimicrobial ■ Antioxidant	Plant parts rich in thymol/ carvacrol Plant parts rich in polyphenols

1) 3-O-acetyl-11-keto-β-boswellic acid

2) Modified method DIN 10228:1995-12

3) IGV GmbH, Nuthetal

4) IBAS, Anhalt UAS, Bernburg

5) AureliaSan GmbH, Bisingen

6) Chair for Special Food Chemistry and Food Production, TU Dresden

7) Institute of Nutrition, FSU Jena

Tab. 3 Examples of extracted ingredients in oil concentrates and detection methods used

Starting feedstock	Oil concentrate	Methodology
Oregano	13.0 g/kg essential oil	Distillation (DIN 10225) <sup>2), 3)</sup>
Oregano, flavour constituents	60 % p-cymene, 20 % carvacrol	Two-dimensional GC with FID <sup>4)</sup>
Oregano, flavonoid content	0.1–0.6 g/kg (primary component eriodicytol)	Accelerated solvent extraction, HPLC coupled with DAD <sup>4)</sup> *
Basil	6.0 g/kg essential oil	Distillation (EN ISO 6571: 2009) <sup>2), 4)</sup>
Basil, flavour constituents		Two-dimensional GC with FID <sup>4)</sup>
Frankincense resin ■ Boswellia papyrifera ■ Boswellia serrata	84.3 g/kg AKBA <sup>1)</sup> 16.3 g/kg AKBA <sup>1)</sup>	HPLC, peak area analysis UV chromatogram <sup>5)</sup>
Espresso beans	1.0 g/kg cafestol	HPLC method (DIN 10779) <sup>6)</sup>
Mocha beans	2.5 g/kg cafestol	HPLC method (DIN 10779) <sup>6)</sup>
sweet pepper (red)	44 mg/100 g lutein 142 mg/100 g zeaxanthin	HPLC, external calibration <sup>7)</sup>

Figure 3 presents an example of the proportions of various flavour components in dried oregano and in an oregano oil concentrate produced by a 3:1 mixture (hulled oil seed:herb). The results estimate the proportion of essential oil in the oil concentrate at 1/3 of the proportion in the dried herb (diluted 1:3 by the oil seed/herb mixture).

Table 3 gives details of the methodology used to characterise the concentrated oregano ingredients in sunflower oil. This table also gives further examples that underline the effectiveness of the SPE method for the concentration of plant oils with a range of separate ingredients. With the

exception of plant-derived dyes, for which spectrometry methods could be deployed for process control, the degree of subsequent investigative effort required to confirm extraction results is high, and demands a creative approach to simplifying ingredient detection and identification.

## Summary and outlook

Sophisticated techniques (distillation, GC/MS and HPLC/MS) have been applied to confirm the suitability of the



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SPE method for concentrating plant oils with certain plant-derived ingredients. While these methods deliver precise figures, they are time-consuming and require a correspondingly higher level of investment. As of this writing, there are no suitable rapid methods (such as NIR) capable of providing clear results that could be used to further optimise the oil seed/plant material ratios and local SPE methods. This gives rise to a number of interesting research tasks, whose solutions present an interdisciplinary challenge.

#### Bibliography

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- [2] Wolff A-Chr. u. Schellenberg I., Entwicklung und Optimierung von neuen natürlichen Aromen. BMBF Research Report 2006; InnoRegio InnoPlanta FKZ 03i0636C.

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